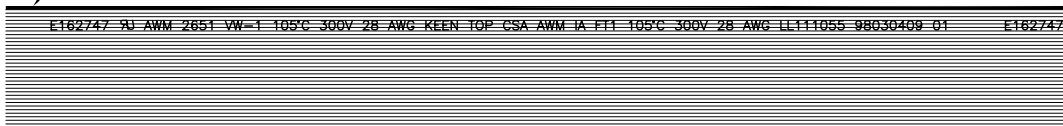


Dimension of each conductor.  $0.127 \pm 0.005\text{mm}$   
 Conductor Elongation.  $18\% \uparrow$   
 Cross Section Area of conductor.  $156 \text{ cm}^2 \uparrow$   
 Stranded of Lay.  $12.7 \text{ mm} \downarrow$   
 Average thickness of Insulation. *Min.*  $0.18\text{mm}$  average  $0.23\text{mm}$   
 PVC Elongation.  $100.0\% \uparrow$   
 Tensile Strength  $1.056 \text{ kg/mm}^2 \uparrow$   
 Spark test  $2.5 \text{ KV}/0.15\text{SEC} \uparrow$

RED EDGE POS #1 (EDGE MARK or STRIP)



CONSTRUCTION TABLE

Code No.	Size of conductor		$A \pm 0.07$	NO. of Conductor $\times 1.00 = B - 0.3$		
	(AWG)	Composition (strands/mm)		Max.	Midst	Min.
10 P	28	7/0.127	9.00	10.00	9.85	9.70
20 P	28	7/0.127	19.00	20.00	19.85	19.70
24 P	28	7/0.127	23.00	24.00	23.85	23.70
30 P	28	7/0.127	29.00	30.00	29.85	29.70
34 P	28	7/0.127	33.00	34.00	33.85	33.70
40 P	28	7/0.127	39.00	40.00	39.85	39.70
44 P	28	7/0.127	43.00	44.00	43.85	43.70
50 P	28	7/0.127	49.00	50.00	49.85	49.70

E162747 RJ AWM 2651 VW-1 105°C 300V 28 AWG KEEN TOP  
 CSA AWM IA FT1 105°C 300V 28 AWG LL111055 98030409 01

YEAR ————  
 MONTH ————  
 DAY ————  
 TIME ————  
 MACHINE SERIAL NUMBER ————